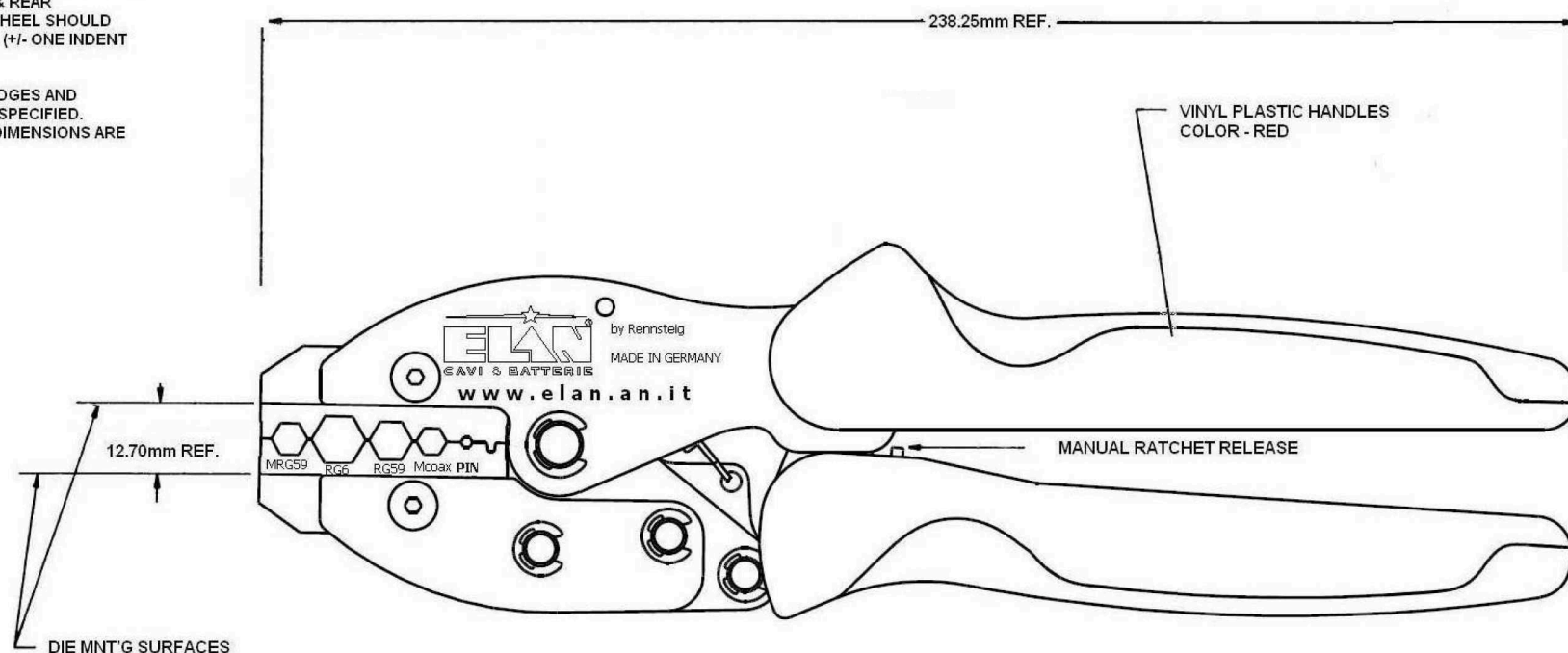


NOTES:

1. INITIAL TOOL SETTING REQUIREMENTS WITH DIES FIRMLY AFFIXED IN TOOL ON THE DIE MNT'G SURFACES. CLOSE THE TOOL FULLY (UNTIL THE RATCHET RELEASES) WITH 10-15 KGs HAND FORCE. THE DIES MUST BE 'BUTTED' (TOUCHING BOTH FRONT & REAR SURFACES). THE RATCHET ADJUSTER WHEEL SHOULD BE POSITIONED IN THE CENTER INDENT (+/- ONE INDENT POSITION).
2. DO NOT SCALE THIS DRAWING
3. REMOVE ALL BURRS, BREAK SHARP EDGES AND CORNERS 0.10mm, UNLESS OTHERWISE SPECIFIED.
4. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE AFTER PLATING

REVISIONS



CAVITY	DIM ACROSS FLATS & CONFIGURATION	CABLES	Suggested cable diameter
1	.068 +/- .003 HEX	PIN	PIN
2	.178 +/- .003 HEX	MCX Ferrule	RG 179
3	.213 +/- .003 HEX	MiniRG59 Ferrule	MINI RG59
4	.255 +/- .003 HEX	RG59 Ferrule	RG59
5	.319 +/- .003 HEX	RG6 Ferrule	RG6

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS AND TOLERANCES ARE:
 2 PLACE DECIMALS 3 PLACE DECIMALS ANGLES
 +/- 0.381 MM +/- 0.127 MM +/- .1°

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MATERIAL
AS PURCHASED

REFERENCE
ELAN CR-5

DRAWN
C. MONTESI

DATE
02/09/2011

APPROVED
A. ANDREONI

DATE

DRAWING NR.
CRIMP05HEX

TITLE
5 CAVITY QUICK CRIMP TOOL
.068/.178/.213/.255/.319 HEX



SCALE: 75:1 SHEET

CODE DWG SIZE DESCRIPTION
CRIMPING TOOL WITH 5 CAVITIES
HEX.